

Case History  
XDS Diamond Shoe  
Tubing Mill



Fish;

13" OF 6" CARBIDE INSERTS  
6 BLADES 2.48 SQ.IN. CONTACT

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Ran 5.845" X 4.750" XDS  
Diamond-Impreg Burn Shoe

500 to 800 lbs WOB

100 RPM

Low Circ

Cut 8 1/4" in 4 hrs

322 psi cutting pressure

